

SAFETY DATA SHEET

SECTION 1. Product Identification

Product Name: Phocus™
General Use: pH Adjuster
Manufactured By: Brainerd Chemical Company, Inc.
1200 N. Peoria Ave.
Tulsa, OK 74106

Distributed By: Safe Foods Corporation
1501 E. 8th Street
North Little Rock, AR 72114

Company Phone: 1-501-758-8500

Emergency Phones:
CHEMTREC: 1-800-424-9300 (USA)

SECTION 2. Hazards Identification

Danger!! Corrosive!!

EXPOSURE PREVENTION: AVOID ALL CONTACT!



HAZARD STATEMENTS:

H100s = General, H200s = Physical, H300s = Health, H400s = Environmental

H290 May be corrosive to metals.
H300 Fatal if swallowed.
H314 Causes severe skin burns and eye damage.
H333 May be harmful if inhaled.

PRECAUTIONARY STATEMENTS:

P100s = General, P200s = Prevention, P300s = Response, P400s = Storage, P500s = Disposal

P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P264 Wash with soap & water thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+330+331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P301+310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P303+361+353 IF ON SKIN (OR HAIR): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+340 IF INHALED: Remove victim to fresh air & keep at rest in a position comfortable for breathing.
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present & easy to do - Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/container to an approved waste disposal plant.

SECTION 3. Composition/Information on Ingredients

MATERIAL	CAS#	EINECS#	WT %
Water	7732-18-5	231-791-2	48-59
Sodium Hydroxide	1310-73-2	215-185-5	40-45
Potassium Hydroxide	1310-58-3	215-181-3	1-7

SEE SECTIONS 8, 11 & 12 FOR TOXICOLOGICAL INFORMATION.

TRACE COMPONENTS: Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, reproductive toxins, respiratory tract mutagens, and sensitizers). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents, and Canadian Hazardous Materials Identification System Standard (CPR 4).

SECTION 4. First Aid Measures

GENERAL ADVICE:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists, refer to Section 8 for specific personal protective equipment.

EYE CONTACT:

If this product enters the eyes, open eyes while under gently running water. Use sufficient force to open eyelids. "Roll" eyes to expose more surface. Minimum flushing is for 15 minutes. Seek immediate medical attention.

SKIN CONTACT:

If the product contaminates the skin, immediately begin decontamination with running water. Minimum flushing is for 15 minutes. Remove contaminated clothing, taking care not to contaminate eyes. If skin becomes irritated and irritation persists, medical attention may be necessary. Wash contaminated clothing before reuse, discard contaminated shoes.

INHALATION:

After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR). Seek immediate medical attention.

SWALLOWING:

If swallowed, CALL PHYSICIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION. If professional advice is not available, give two glasses of water to drink. DO NOT INDUCE VOMITING. Never induce vomiting or give liquids to someone who is unconscious, having convulsions, or unable to swallow. Seek immediate medical attention.

NOTES TO PHYSICIAN:

There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient. Any material aspirated during vomiting

may cause lung injury. Therefore, emesis should not be induced mechanically or pharmacologically. If it is considered necessary to evacuate the stomach contents, this should be done by means least likely to cause aspiration (such as: Gastric lavage after endotracheal intubation).

Victims of chemical exposure must be taken for medical attention. Rescuers should be taken for medical attention, if necessary. Take a copy of label and SDS to physician or health professional with victim.

SECTION 5. Fire Fighting Measures

FIRE & EXPLOSION PREVENTIVE MEASURES

Isolate from strong acids.

EXTINGUISHING MEDIA

In case of fire in surroundings, all extinguishing agents allowed.

SPECIAL FIRE FIGHTING PROCEDURES

Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.

Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots).

Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES

Noncombustible.

Isolate from acids. Closed containers may explode if exposed to extreme heat. Applying to hot surfaces requires special precautions.

SECTION 6. Accidental release Measures

SPILL AND LEAK RESPONSE AND ENVIRONMENTAL PRECAUTIONS:

Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of a spill, clear the affected area, protect people, and respond with trained personnel.

PERSONAL PROTECTIVE EQUIPMENT

The proper personal protective equipment for incidental releases (such as: 1 Liter of the product released in a well-ventilated area), use impermeable gloves (triple-gloves (rubber gloves and nitrile gloves, over latex gloves), goggles, face shield, and appropriate body protection. In the event of a large release, use impermeable gloves, specific for the material handled, chemically resistant suit and boots, and hard hat. Self-Contained Breathing Apparatus or respirator may be required where engineering controls are not adequate or conditions for potential exposure exist. When respirators are required, select NIOSH/MSHA approved based on actual or potential airborne concentrations in accordance with latest OSHA and/or ANSI recommendations.

ENVIRONMENTAL PRECAUTIONS:

Stop spill at source. Construct temporary dikes of dirt, sand, or any appropriate readily available material to prevent spreading of the material. Close or cap valves and/or block or plug hole in leaking container and transfer to another container. Keep from entering storm sewers and ditches which lead to waterways, and if necessary, call the local fire or police department for immediate emergency assistance.

CONTAINMENT AND CLEAN-UP MEASURES:

Absorb spilled liquid with polypads or other suitable absorbent materials. If necessary, neutralize

using suitable buffering material, (acid with soda ash or base with phosphoric acid), and test area with litmus paper to confirm neutralization. Clean up with non-combustible absorbent (such as: sand, soil, and so on). Shovel up and place all spill residue in suitable containers. dispose of at an appropriate waste disposal facility according to current applicable laws and regulations and product characteristics at time of disposal (see Section 13 - Disposal Considerations).

SECTION 7. Handling and storage

HANDLING

Use only with adequate ventilation. Do not get in eyes, on skin or clothing.

Wear OSHA Standard full-face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse. NEVER pour water into this substance. When dissolving or diluting, always add it slowly to the water.

STORAGE

Keep separated from strong oxidants, strong acids, metals, food & feedstuffs. Keep dry. Do not store above 49 C/120 F. Keep container tightly closed & upright when not in use to prevent leakage. Wear full face shield, gloves & full protective clothing when opening or handling. When empty, drain completely, replace bungs securely.

NONBULK: CONTAINERS:

Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in secondary containers or in a diked area, as appropriate. Store containers away from incompatible chemicals (see Section 10, Stability and Reactivity). Post warning and "NO SMOKING" signs in storage and use areas, as appropriate. Empty containers should be handled with care. Never store food, feed, or drinking water in containers which held this product.

BULK CONTAINERS:

All tanks and pipelines which contain this material must be labeled. Perform routine maintenance on tanks or pipelines which contain this product. Report all leaks immediately to the proper personnel.

TANK CAR SHIPMENTS:

Tank cars carrying this product should be loaded and unloaded in strict accordance with tank-car manufacturer's recommendation and all established on-site safety procedures. Appropriate personal protective equipment must be used (see Section 8, Engineering Controls and Personal Protective Equipment.). All loading and unloading equipment must be inspected, prior to each use. Loading and unloading operations must be attended, at all times. Tank cars must be level, brakes must be set, or wheels must be locked or blocked prior to loading or unloading. Tank car (for loading) or storage tanks (for unloading) must be verified to be correct for receiving this product and be properly prepared, prior to starting the transfer operations. Hoses must be verified to be in the correct positions, before starting transfer operations. A sample (if required) must be taken and verified (if required) prior to starting transfer operations. All lines must be blown-down and purged before disconnecting them from the tank car or vessel.

PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT:

Follow practices indicated in Section 6 (Accidental Release Measures). Make certain application equipment is locked and tagged-out safely. Always use this product in areas where adequate ventilation is provided. Collect all rinsates and dispose of according to applicable Federal, State, Provincial, or local procedures.

SECTION 8. Exposure Controls/Personal protection

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

MATERIAL	CAS#	EINECS#	TWA (OSHA)	TLV (ACGIH)
Water	7732-18-5	231-791-2	None Known	None Known
Sodium Hydroxide	1310-73-2	215-185-5	None Known	None Known
Potassium Hydroxide	1310-58-3	215-181-3 K	None Known	None Known

RESPIRATORY EXPOSURE CONTROLS

Maintain airborne contaminant concentrations below exposure limits given above. If respiratory protection is needed, use only protection authorized in 29 CFR 1910.134, European Standard EN 149, or applicable State regulations. If adequate ventilation is not available or there is potential for airborne exposure above the exposure limits, a respirator may be worn up to the respirator exposure limitations, check with respirator equipment manufacturer's recommendations/limitations. For a higher level of protection, use positive pressure supplied air respiration protection or Self-Contained Breathing Apparatus or if oxygen levels are below 19.5% or are unknown.

EMERGENCY OR PLANNED ENTRY INTO UNKNOWN CONCENTRATIONS OR IDLH CONDITIONS

Positive pressure, full-face piece Self-Contained Breathing Apparatus; or positive pressure, full-face piece Self-Contained Breathing Apparatus with an auxiliary positive pressure Self-Contained Breathing Apparatus.

VENTILATION

LOCALEXHAUST: Necessary

MECHANICAL(GENERAL): Necessary

SPECIAL: None

OTHER: None

Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

EYE PROTECTION:

Splash goggles or safety glasses. Face-shields are recommended when the operation can generate splashes, sprays or mists.

HAND PROTECTION:

Wear appropriate impervious gloves for routine industrial use. Use impervious gloves for spill response, as stated in Section 6 of this SDS (Accidental Release Measures).

NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

BODY PROTECTION:

Use body protection appropriate for task. Cover-all, rubber aprons, or chemical protective clothing made from impervious materials are generally acceptable, depending on the task.

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers. Wash at end of each shift & before eating, smoking or using the toilet. Remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

SECTION 9. Physical and Chemical properties

APPEARANCE:	Liquid, Water-White None
ODOR:	None
ODOR THRESHOLD:	Not Available
pH (Neutrality):	14.0
MELTING POINT/FREEZING POINT:	Not Available
BOILING RANGE (IBP,50%, Dry Point):	Not Applicable
FLASH POINT (TEST METHOD):	Not Applicable
EVAPORATION RATE (n-BUTYLACETATE=1):	Not Applicable
FLAMMABILITY CLASSIFICATION:	Non-Combustible
LOWER FLAMMABLE LIMIT IN AIR (% by vol):	Not Applicable
UPPER FLAMMABLE LIMIT IN AIR (% by vol):	Not Available
VAPOR PRESSURE (mm of Hg) @20 C	17.5
VAPOR DENSITY (air=1):	0.670
GRAVITY @ 68/68F / 20/20C:	
SPECIFIC GRAVITY (Water=1):	1.516
POUNDS/GALLON:	12.627
WATER SOLUBILITY:	Complete
PARTITION COEFFICIENT (n-Octane/Water):	Not Available
AUTO IGNITION TEMPERATURE:	Not Applicable
DECOMPOSITION TEMPERATURE:	Not Available
VOCs (>0.044 Lbs./Sq. In.):	0.0 Vol% /0.0 g/L / 0.000 Lbs/Gal
TOTAL VOC'S (TVOC)*:	0.0 Vol% /0.0 g/L / 0.000 Lbs/Gal
NONEXEMPT VOC'S (CVOC)*:	0.0 Vol% /0.0 g/L / 0.000 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS):	0.0 Wt.% /0.0 g/L / 0.000 Lbs/Gal
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C)	0.0

* Using CARB (California Air Resources Board Rules).

SECTION 10. Stability and Reactivity

STABILITY

Stable under normal conditions.

CONDITIONS TO AVOID

acids.

MATERIALS TO AVOID

Reacts violently with fire extinguishers containing water. The substance is a strong base, reacts

violently with acids and is corrosive. Reacts with water generating sufficient heat to ignite combustible materials. Reacts violently with strong acids, causing fire & explosion hazard. Attacks many plastics, rubber, coatings, many metals, such as aluminum, zinc, tin & lead, forming flammable/explosive gas (hydrogen). Reacts with ammonium salts to produce ammonia & causing fire hazard. Rapidly absorbs carbon dioxide & water from the air. Contact with moisture will generate heat.

HAZARDOUS DECOMPOSITION PRODUCTS

Hydrogen Chloride, Phosgene, Sodium Oxide & Hydroxide, Potassium Oxide & Hydroxide from heating.

HAZARDOUS POLYMERIZATION

Will not occur.

SECTION 11. Toxicological information

ACUTE HAZARDS

EYE & SKIN CONTACT:

Severe burns to skin, defatting, dermatitis.
 Severe burns to eyes, redness, tearing, blurred vision.
 Liquid can cause severe skin & eye burns. Wash thoroughly after handling.

INHALATION:

Severe respiratory tract irritation may occur. Vapor harmful.
 The applicable occupational exposure limit value should not be exceeded during any part of the working exposure.

SWALLOWING:

Harmful or fatal if swallowed.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED:

None Known.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:

This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

MUTAGENICITY: This product is not reported to produce mutagenic effects in humans. Mutation data obtained during clinical studies on test animal tissues or micro-organisms, are available for the following components of this product: Sodium and Potassium Hydroxide.

EMBRYOTOXICITY: This product is not reported to produce embryotoxic effects in humans.

TERATOGENICITY: This product is not reported to produce teratogenic effects in humans.

REPRODUCTIVE TOXICITY: This product is not reported to cause reproductive effects in humans.

A mutagen is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate through generational lines. An embryotoxin is a chemical which causes damage to a developing embryo (such as: within the eight weeks of

pregnancy in humans), but the damage does not propagate across generational lines. A teratogen is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A reproductive toxin is any substance which interferes in any way with the reproductive process.

MAMMALIAN TOXICITY INFORMATION

TOXICITY DATA: Toxicology information for components > 1% concentration is given below:

SODIUM HYDROXIDE:

- Eye irritancy (monkey): 1%, 24 hours (severe)
- Eye irritancy (rabbit): 500 ml, 24 hours (severe)
- Eye irritancy (rabbit): 1% solution (severe)
- Eye irritancy (rabbit): 1 mg, 24 hours (severe)
- Cytogenic analysis system (grasshopper parenteral): 20 mg
- LD50 (interperoneal, mouse): 40 mg/kg
- LDLo (oral, rabbit): 500 mg/kg

POTASSIUM HYDROXIDE:

- Skin (Human): 50 mg/24 hours, Severe irritating effects
- Skin (Adult Rabbit): 50 mg/24 hours, Severe irritating effects
- Eye Effects (Adult Rabbit): 1 mg/24 hours, rinse: Moderate irritation
- Cytogenetic Analysis (Rat/ast): 1800 mg/kg
- LD50 Oral (Rat): 273 mg/kg

SECTION 12. Ecological Information

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

EFFECT OF MATERIAL ON PLANTS AND ANIMALS:

This product may be harmful or fatal to plant and animal life if released into the environment. Refer to Section 11 (Toxicological Information) for further data on the effects of this product's components on test animals.

EFFECT OF MATERIAL ON AQUATIC LIFE:

This product can substantially raise the pH of an Aquatic Environment and can be extremely toxic to fish and aquatic plants. The following aquatic toxicity data are available for the components of this product.

- LC100 (Cyprimus carpio): 180 ppm/24 hours/25 C (77 F)
- TLm (mosquito fish): 125 ppm/96 hours (fresh water)
- TLm (blue gill): 99 mg/L/48 hours (tap water)

MOBILITY IN SOIL

Mobility of this material has not been determined.

DEGRADABILITY

This product is completely biodegradable.

ACCUMULATION

Bioaccumulation of this product has not been determined.

SECTION 13. Disposal Considerations

Processing use or contamination may change the waste disposal requirements. Do not dispose of on land, in surface waters, or in storm drains. Waste should be recycled or disposed of in accordance with regulations. Large amounts should be collected for reuse or consigned to licensed hazardous waste haulers for disposal.

ALL DISPOSAL MUST BE IN ACCORDANCE WITH ALL FEDERAL, STATE, PROVINCIAL, AND LOCAL REGULATIONS. IF IN DOUBT, CONTACT PROPER AGENCIES. EPA CHARACTERISTIC: D002

SECTION 14. Transport Information

IF > 2222 LB / 1010 KG OF THIS PRODUCT IS IN 1 CONTAINER, IT EXCEEDS THE RQ OF SODIUM HYDROXIDE. "RQ" MUST BE PUT BEFORE THE DOT SHIPPING NAME.

DOT/TDG SHIP NAME: UN3266, Corrosive liquid, basic, inorganic, n.o.s.

(Contains: Sodium Hydroxide, Potassium Hydroxide), 8, PG-II
(CORROSIVE)

DRUM LABEL:

IATA / ICAO:

UN3266, Corrosive liquid, basic, inorganic, n.o.s.

(Contains: Sodium Hydroxide, Potassium Hydroxide), 8, PG-II

IMO / IMDG:

UN3266, Corrosive liquid, basic, inorganic, n.o.s.

(Contains: Sodium Hydroxide, Potassium Hydroxide), 8, PG-II

EMERGENCY RESPONSE GUIDEBOOK NUMBER: 154



SECTION 15. regulatory Information

EPA REGULATION:

SARA SECTION 311/312 HAZARDS: Acute Health

All components of this product are on the TSCA list.

SARA Title III Section 313 Supplier Notification

This product contains the indicated <*> toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material.

SARA TITLE III INGREDIENTS	CAS#)	EINECS#	WT%	(REG. Section)	RQ(LBS)
Sodium Hydroxide	1310-73-2	215-185-5	40-45%	(311,312)	1000
Potassium Hydroxide	1310-58-3	215-181-3	1-7	(311,312)	1000

Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:

CALIFORNIA SAFE DRINKING WATER & TOXIC ENFORCEMENT ACT (PROPOSITION 65): This product contains no chemicals known to the State of California to cause cancer or reproductive toxicity.

U.S. STATE REGULATED COMPONENTS: (HAZARDOUS SUBSTANCE LISTS):

COMPONENT	AK	CA	FL	IL	KS	MA	MI	MN
Sodium Hydroxide	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Potassium Hydroxide	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
COMPONENT	MO	NJ	ND	PA	RI	TX	WV	WI
Sodium Hydroxide	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Potassium Hydroxide	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes

INTERNATIONAL REGULATIONS

The components of this product are listed on the chemical inventories of the following countries:

Australia (AICS), Canada (DSL or NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)
D2B: Irritating to skin / eyes. E:Corrosive Material.

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

SECTION 16. Other information

HAZARD RATINGS:

HEALTH (NFPA): 3, HEALTH (HMIS): 3, FLAMMABILITY: 0, PHYSICAL HAZARD: 1
(Personal Protection Rating to be supplied by user based on use conditions.)

This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING

See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

Last Revision: January 14, 2020

Current Revision: September 10, 2020