SAFE FOODS
CHEMICAL INNOVATIONS

SAFETY DATA SHEET

Revision Date 01-Jan.-2023 **Version** 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name **KC-45**

Other means of identification

Product Code 20004

Recommended use of the chemical and restrictions on use

Recommended Use Liquid alkaline cleaner

Uses advised against Follow the directions for use on the label when applying this product

Details of the supplier of the safety data sheet

Manufacturer Address

Safe Foods Chemical Innovations
1501 E. 8th Street
North Little Rock, AR 72114

Emergency telephone number

Company Phone Number 501-758-8500

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1

Label elements

Emergency Overview

DANGER

Hazard statements

Causes severe skin burns and eye damage

Physical state Liquid **Color** Clear to pale yellow **Odor** Solvent

Precautionary Statements - Prevention

Do not breathe dusts or mists
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor
Specific treatment (see Section 4 on SDS)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%
Water	7732-18-5	60-90

C8-10-Alkyl Alcohols ethoxylated phosphates	68130-47-2	1-10
Sodium hydroxide	1310-73-2	1-10
Ethylene glycol monobutyl ether	111-76-2	1-10
Dipropylene glycol monomethyl ether	34590-94-8	1-10
Propylene glycol monomethyl ether	107-98-2	1-10

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

Eye contact Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after first 5 minutes, then continue rinsing eye. Seek immediate medical attention/advice.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing and shoes before reuse. Get medical attention if irritation develops and persists.

Inhalation Remove to fresh air. Immediate medical attention is not required.

Ingestion Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Symptoms See Section 11 for symptom information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical. Water spray (fog). Carbon dioxide (CO2). Foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

No information available.

Hazardous combustion products Carbon monoxide.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers with flooding quantities of water until well after fire is out. Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protection recommended in Section 8. Ensure adequate ventilation, especially in confined areas.

For emergency responders Isolate area. Keep unnecessary personnel away.

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

Methods for cleaning up Collect spillage. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Following product recovery, flush area with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Use only in well-ventilated areas. Avoid breathing vapors or mists. Wash thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing.

Incompatible materials Strong oxidizing agents. Acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Sodium hydroxide 1310-73-2	Ceiling: 2 mg/m^3	TWA: 2 mg/m^3 (vacated) Ceiling: 2 mg/m^3	IDLH: 10 mg/m^3 Ceiling: 2 mg/m^3
Ethylene glycol monobutyl ether 111-76-2	TWA: 20 ppm	TWA: 50 ppm, 240 mg/m^3	IDLH: 700 ppm TWA: 5 ppm, 24 mg/m^3
Dipropylene glycol monomethyl ether 34590-94-8	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm, 600 mg/m^3 (vacated) STEL: 150 ppm, 900 mg/m^3	IDLH: 600 ppm TWA: 100 ppm, 600 mg/m^3 STEL: 150 ppm, 900 mg/m^3
Propylene glycol monomethyl ether 107-98-2	STEL: 100 ppm TWA: 50 ppm	(vacated) STEL: 150 ppm, 540 mg/m^3	TWA: 100 ppm, 360 mg/m^3 STEL: 150 ppm, 540 mg/m^3

Appropriate engineering controls

Engineering Controls Showers, eyewash stations, ventilation system.

Individual protection measures, such as personal protective equipment

Eye/face protection Splash proof chemical goggles and face shield.

Skin and body protection Wear protective Neoprene™ gloves or rubber gloves. Normal work clothing (long sleeved shirt and long pants) is recommended. Apron recommended.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Wash face, hands and any exposed skin thoroughly after handling. Wash contaminated clothing and shoes before reuse. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid

Appearance Aqueous solution

Color Clear to pale yellow

Odor Solvent

Odor threshold No information available

Property	Values	Remarks • Method
pH	13	±1 @ 21°C
Melting point / freezing point	< -6.7 °C / < 20 °F	
Boiling point / boiling range	No information available	
Flash point	> 93.3 °C / > 200 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	1.036 g/cc	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	
VOC Content (%)	7.12% (0.616 lbs/gal)	

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

None known.

Incompatible materials

Strong oxidizing agents. Acids.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eye contact Irritating to eyes. Extended eye exposure may result in corneal damage.

Skin Contact Prolonged contact may cause irritation.

Ingestion Harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide 1310-73-2	= 325 mg/kg (Rat)	= 1350 mg/kg (Rabbit)	-
Ethylene glycol monobutyl ether 111-76-2	= 470 mg/kg (Rat)	= 435 mg/kg (Rabbit)	= 450 ppm (Rat) 4 h = 486 ppm (Rat) 4 h
Dipropylene glycol monomethyl ether 34590-94-8	= 5.35 g/kg (Rat)	= 9500 mg/kg (Rabbit)	-
Propylene glycol monomethyl ether 107-98-2	= 5000 mg/kg (Rat)	= 13 g/kg (Rabbit)	> 7559 ppm (Rat) 6 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Ethylene glycol monobutyl ether 111-76-2	A3	Group 3	-	-

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 3 - "not classifiable as human carcinogens"

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 11.49 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Oral LD50 14,751.70 mg/kg

Mist 44.30 mg/l

Vapor 1,501.90 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Sodium hydroxide 1310-73-2	-	45.4: 96 h Oncorhynchus mykiss mg/L LC50 static	-
Ethylene glycol monobutyl ether 111-76-2	-	1490: 96 h Lepomis macrochirus mg/L LC50 static 2950: 96 h Lepomis macrochirus mg/L LC50	1000: 48 h Daphnia magna mg/L EC50
Dipropylene glycol monomethyl ether 34590-94-8	-	10000: 96 h Pimephales promelas mg/L LC50 static	1919: 48 h Daphnia magna mg/L LC50
Propylene glycol monomethyl ether 107-98-2	-	20.8: 96 h Pimephales promelas g/L LC50 static	23300: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Ethylene glycol monobutyl ether - 111-76-2	0.81
Dipropylene glycol monomethyl ether - 34590-94-8	-0.064
Propylene glycol monomethyl ether - 107-98-2	-0.437

Mobility

Soluble in water.

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Dispose of in accordance with federal, state and local regulations.

14. TRANSPORT INFORMATION

DOT

UN/ID No. 1760

Proper shipping name Corrosive liquids, n.o.s. (contains sodium hydroxide and ethylene glycol monobutyl ether)

Hazard Class 8

Packing Group II

Emergency Response Guide Number 154

15. REGULATORY INFORMATION

International Inventories

TSCA Complies

DSL/NDSL Complies

EINECS/ELINCS No information available

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372 NOTE (related to Glycol ethers): 1.0 % de minimis concentration (applies to R-(OCH2CH2)n-OR', where n = 1,2, or 3, R=alkyl C7 or less, or R = phenyl or alkyl substituted phenyl, R' = H or alkyl C7 or less, or OR' consisting of carboxylic acid ester, sulfate, phosphate, nitrate, or sulfonate, Chemical Category N230)

Chemical Name	SARA 313 - Threshold Values %
Ethylene glycol monobutyl ether - 111-76-2	1.0

SARA 311/312 Hazard Categories

Acute health hazard Yes

Chronic Health Hazard No

Fire hazard No

Sudden release of pressure hazard No

Reactive Hazard No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Sodium hydroxide 1310-73-2	1000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Sodium hydroxide 1310-73-2	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

WARNING! "This product can expose you to chemicals which is [are] known to the State of California to cause birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov." Ethylene glycol 107-21-1 (ingested); WARNING! "This product can expose you to chemicals which is [are] known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov." Ethylene oxide 75-21-8; Benzene 71-43-2;

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Sodium hydroxide 1310-73-2	X	X	X

Ethylene glycol monobutyl ether 111-76-2	X	X	X
Dipropylene glycol monomethyl ether 34590-94-8	X	X	X
Propylene glycol monomethyl ether 107-98-2	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA **Health hazards** 2 **Flammability** 0 **Instability** 0 **Physical and Chemical Properties** None

HMIS **Health hazards** 2 **Flammability** 0 **Physical hazards** 0 **Personal protection** C (safety glasses, gloves, synthetic apron)

Prepared By Technical Department
Issue Date 07-May-2014
Revision Date 01-Jan.-2023
Version 1
Revision Note Company Name Update

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The health hazards given on this SDS apply to this product in its concentrated form (as supplied) and may differ significantly at use dilution. The signs and symptoms of exposure apply only to negligence in handling or misuse of the concentrated product and not to the routine exposure of the diluted product under conditions of ordinary use.

End of Safety Data Sheet