

Revision Date 18-Jan-2023

Version 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name KC-445 RUSTX

Other means of identification

Product Code 20445

Recommended use of the chemical and restrictions on use

Recommended Use Rust remover

Uses advised against Follow the directions for use on the label when applying this product

Details of the supplier of the safety data sheet

Manufacturer Address

Safe Foods Chemical Innovations
1501 E. 8th Street
North Little Rock, AR 72114

Emergency telephone number

Company Phone Number 501-758-8500
Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Reproductive toxicity	Category 1B

Label elements

Emergency Overview

Danger

Hazard statements

Causes severe skin burns and eye damage
May damage fertility or the unborn child



Appearance Aqueous solution **Physical state** Liquid **Odor** Sour

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/protective clothing/eye protection/face protection
Do not breathe dusts or mists
Wash face, hands and any exposed skin thoroughly after handling

Precautionary Statements - Response

Immediately call a poison center or doctor
Specific treatment (see Section 4 on SDS)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center or doctor
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center or doctor
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not Applicable

Other Information

- May be harmful if swallowed

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	weight-%
Water	7732-18-5	70-80
Organic acid salts	Proprietary	18-24
Trade Secret 1	Proprietary	1-3
Trade Secret 2	Proprietary	0.5-1.5
Trade Secret 3	Proprietary	0.5-1.5

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

Eye contact Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after first 5 minutes, then continue rinsing eye. Seek immediate medical attention/advice.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing and shoes before reuse. For severe burns, immediate medical attention is required.

Inhalation Remove to fresh air. Administer oxygen if breathing is difficult. Call a physician immediately.

Ingestion Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Symptoms See Section 11 for symptom information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical. Water spray (fog). Carbon dioxide (CO2). Foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

This product reacts with metals, and may liberate hazardous quantities of hydrogen gas.

Hazardous combustion products Hydrofluoric acid. Carbon oxides. Nitrogen oxides (NOx). Phosphorus oxides. Hydrogen cyanide. Hydrogen gas.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers with flooding quantities of water until well after fire is out. Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protection recommended in Section 8. Ensure adequate ventilation, especially in confined areas.

For emergency responders Isolate area. Keep unnecessary personnel away.

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

Methods for cleaning up Dike to collect large liquid spills. Soak up with inert absorbent material. Collect spillage. Sweep up and shovel into suitable containers for disposal. Following product recovery, flush area with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Use only in well-ventilated areas. Avoid breathing vapors or mists. Wash thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Keep from freezing. Do not store in metal containers. Do not store at temperatures above 120°F or in direct sunlight for extended periods of time. Containers must be vented.

Incompatible materials Chlorine compounds. Alkali. Metals. Oxidizers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Showers, eyewash stations, ventilation system.

Individual protection measures, such as personal protective equipment

Eye/face protection Splash proof chemical goggles and face shield.

Skin and body protection Wear protective Neoprene™ gloves or rubber gloves. Normal work clothing (long sleeved shirt and long pants) is recommended. Apron recommended.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Wash face, hands and any exposed skin thoroughly after handling. Wash contaminated clothing and shoes before reuse. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Sour
Appearance	Aqueous solution	Odor threshold	No information available
Color	Pink	Remarks • Method	
Property	Values		
pH	1.3	@ 21°C	
Melting point/freezing point	< -4.6 °C / 23.8 °F		
Boiling point / boiling range	No information available		
Flash point	Not flammable		
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limit in Air			
Upper flammability limit:	No information available		
Lower flammability limit:	No information available		
Vapor pressure	No information available		
Vapor density	No information available		
Specific Gravity	1.06 g/cc		
Water solubility	Completely soluble		
Solubility in other solvents	No information available		
Partition coefficient	No information available		
Autoignition temperature	No information available		
Decomposition temperature	No information available		
Kinematic viscosity	No information available		
Dynamic viscosity	No information available		
Explosive properties	No information available		
Oxidizing properties	No information available		
VOC Content (%)	No data available		

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable up to 175°F (79°C).

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heating above 100°C (212 °F) may result in exothermic decomposition.

Incompatible materials

Chlorine compounds. Alkali. Metals. Oxidizers.

Hazardous Decomposition Products

Hydrofluoric acid. Carbon oxides. Phosphorus oxides. Nitrogen oxides (NOx). Hydrogen cyanide. Hydrogen gas.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation None under normal use conditions. Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eye contact Risk of serious damage to eyes. Corrosive to the eyes and may cause severe damage including blindness.

Skin Contact Corrosive. Contact causes severe skin irritation and possible burns.

Ingestion Harmful if swallowed. Can burn mouth, throat, and stomach.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Organic acid salts Proprietary	= 798.1 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Reproductive toxicity H360 - May damage fertility or the unborn child if swallowed.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 4.1% of the mixture consists of ingredient(s) of unknown toxicity
The following values are calculated based on chapter 3.1 of the GHS document
Oral LD50 3,800.50 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

25.102% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

Readily biodegradable.

Bioaccumulation

No information available.

Mobility

Soluble in water.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Dispose of in accordance with federal, state and local regulations.

14. TRANSPORT INFORMATION

DOT

UN/ID No. 1760

Proper shipping name Corrosive liquids, n.o.s. (contains acid salts)

Hazard Class 8

Packing Group III

Emergency Response Guide Number 154

15. REGULATORY INFORMATION

International Inventories

TSCA No information available

DSL/NDSL No information available

EINECS/ELINCS No information available

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

WARNING! This product contains a chemical known to the state of California to cause cancer: Ethylene oxide 75-21-8.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated by state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

<u>NFPA</u>	Health hazards 2	Flammability 0	Instability 0	Physical and Chemical Properties None
<u>HMIS</u>	Health hazards 2	Flammability 0	Physical hazards 0	Personal protection B (safety glasses, gloves)

Prepared By	Technical Department
Issue Date	24-Sep-2014
Revision Date	18-Jan-2023
Version	1

Revision Note

Company name update.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The health hazards given on this SDS apply to this product in its concentrated form (as supplied) and may differ significantly at use dilution. The signs and symptoms of exposure apply only to negligence in handling or misuse of the concentrated product and not to the routine exposure of the diluted product under conditions of ordinary use.

End of Safety Data Sheet